

Date: Monday, 4/23/2007 1:48:19 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STEP EXTRUSION
Job Number : 31984	
Estimate Number : 10058	
P.O. Number : N/A	Part Number : D2622120C
This Issue : 4/23/2007 S.O. No. : N/A	Drawing Number : D2622 REV C1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : C1
Previous Run : 30199	Material : N/A
Written By : <u> </u>	Due Date : 5/10/2007
Checked & Approved By : <u> </u>	Qty: 210 Um: Each
Comment : Est. A: 02.11.12 New Issue KJ/RF	

Additional Product



Seq. #. Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3610

- a) Extrude as per Dwg D2622 Rev. C
- b) Material: 6061-T6 (QQ-A-200/B)
- c) Minimum yield tensile strength = 35 ksi
- d) Minimum ultimate tensile strength = 38 ksi
- e) Minimum elongation = 8%
- f) Order at 120" longg) Bon L Canada Inc. tool # 897123 Rev. A
- h) To be packed per DSK 066
- i) Pull test to ASTM standard B221 required.
- j) Material certification is required

C207104/24

200
210

2.0 D2622120CP Extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s)
Extrusion

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

- Receive & Inspect For Transit Damage
- Ensure material certification is attached

C207105/08 (210)
J070515 (210)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

- Inspect dimension per Dwg D2622
- Check Pull test per Dwg D2622 for compliance page attached
- Check hardness with Webster tester

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5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 26

A.M. 07-06-28 (70)

A.M. FF 07-06-11

FF 07-05-22

70
70

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(70)

Comment: FINAL INSPECTION/W/O RELEASE

12 07-06-29

Completion



U 07-05-23 70

U 07-06-29 140

